

5-AXIS CNC PIPE BENDINGMACHINE BLM

Manufacturer: BLM
Type: Dynamo MR200
Year: 07/2003
Price: on request



TECHNICAL SPECIFICATIONS

Bending capacity:	
Tube R=45 kg/mm2:	Min. 4 mm Max. 18 x 1,5 mm
Tube R = 35kg/mm2:	Min. 4 mm Max. 20 x 1,2 mm
Tube Brass / Alu / Copper:	Min. 4 mm Max. 25,4 x 1,2 mm
Positioning speed X-axis:	2000 mm/sec.
Bending speed Y-axis:	400°/sec.
Rotation speed Z-axis:	900°/sec.
Rotation speed Q-axis:	100°/sec.
Positioning speed T-axis:	500 mm/sec.
Controller:	Cybelec DNC 80
Tube feeder/bunker:	BLM CAR 35
Max. tube diameter feed:	35 mm
Max. tube length feed:	2000 mm
Hydraulic pressure:	120 bar
Country of origin	Italy
Machine LxWxH:	mm
Machine weight:	3000 kg