

## 5-AXIS CNC PIPE BENDINGMACHINE BLM

**Manufacturer:** BLM  
**Type:** Dynamo MR200  
**Year:** 07/2003  
**Price:** on request



### TECHNICAL SPECIFICATIONS

<b>Bending capacity:</b>	
<b>Tube R=45 kg/mm2:</b>	Min. 4 mm Max. 18 x 1,5 mm
<b>Tube R = 35kg/mm2:</b>	Min. 4 mm Max. 20 x 1,2 mm
<b>Tube Brass / Alu / Copper:</b>	Min. 4 mm Max. 25,4 x 1,2 mm
<b>Positioning speed X-axis:</b>	2000 mm/sec.
<b>Bending speed Y-axis:</b>	400°/sec.
<b>Rotation speed Z-axis:</b>	900°/sec.
<b>Rotation speed Q-axis:</b>	100°/sec.
<b>Positioning speed T-axis:</b>	500 mm/sec.
<b>Controller:</b>	Cybelec DNC 80
<b>Tube feeder/bunker:</b>	BLM CAR 35
<b>Max. tube diameter feed:</b>	35 mm
<b>Max. tube length feed:</b>	2000 mm
<b>Hydraulic pressure:</b>	120 bar
<b>Country of origin</b>	Italy
<b>Machine LxWxH:</b>	mm
<b>Machine weight:</b>	3000 kg