

## CNC HSG GRINDER DÖRRIES SCHARMANN

**Manufacturer:** Dörries Scharmann  
**Type:** HSC 200  
**Year:**  
**Price:** on request



### CNC High Speed Tip Blade Grinder Dörries Scharmann

6-axis controlled

Grinding diameter:	Ø 1.500 mm
Grinding length:	100 - 2.000 mm
X-axis travel:	2.000 mm
Z-axis travel:	650 mm
B-axis travel:	+20° / -20° (Swifel grinding wheel)
U-axis travel:	150 mm (Dresser)
Grinding wheel:	Ø 800 mm (max)
Grinding width:	1" - 3"
Grinding wheel speed:	300 - 2.000 Rpm
Grinding wheel stroke:	650 mm
Feed grinding stroke:	0,01 - 5.000 mm/min.
Grinding wheel power:	30 kW
Workpiece weight max:	1.000 kg
Workpiece spindle speed:	100 - 6.000 Rpm
Stroke of table:	2.000 mm
Feed table stroke	0,01 - 5.000 mm/min.
Rotor chucks for:	- CFM-56-7B / CFM-3 - CF6-50 / LM2500 / LM6000 - CF6-80A / CF6-80C2 / CF680E1 - LM1600
Featured with aot:	- CNC laser probe (Y-axis)

- CNC tailstock (W-axis)
- Compressor Master Rotor
- Rotor balancing table
- 2x Dome camera's inside housing
- Grinding wheels
- Dustcollector
- Full housing
- Full documentation

Country of origin: Germany  
Machine weight: 35.000 kg

## TECHNICAL SPECIFICATIONS

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